

PRINTING INSTRUCTION

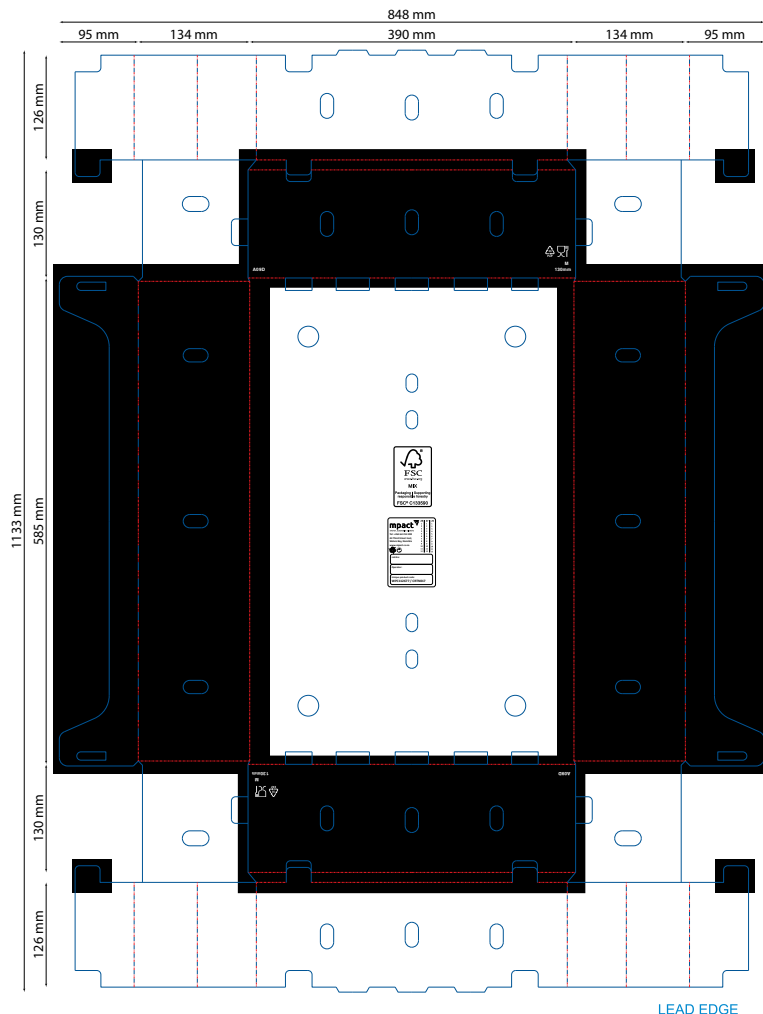
Customer: Silverland / Achill Island
Reference: 9Kg LB 130mm Black PB
Colours: BLACK
WPC: WPC112677
Board Grade: 240KL//150FSC//300KL

Nett Weight: 0.7312Kg
(tolerance of +/-5% on weight)

RACK NO: S 5906

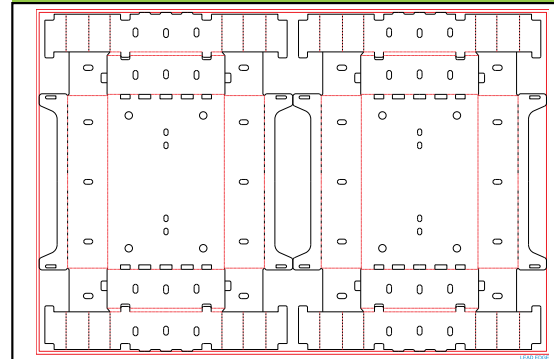
Carton Style: DIE Cut
Internal Size: 558 x 386 x 130
DIE Number: A 1636 Use stereo M 5807
Routing: Apstar (Only Mpact Pach changed)
Representative: Marilize

Carton Colour: Brown



LEAD EDGE

LAYOUT



Fluting Direction



NB! Colours are computer generated.
Actual print colour will vary.

Crease To Crease:	585 x 390 x 134
Blank Size:	848 x 1133
No Up:	2 x 1
Net Blank:	1696 x 1133
Trim:	20 x 20
Gross Blank:	1716 x 1153

APPROVAL	DATE
Customer:	
Representative:	
Prod Sup:	
Planning:	
Production:	
INK:	
Operator	
Stereos	

Date Designed: 15/05/2024
Previous Rack No: New

Raw Materials:
Ink
Paper
Starch
Cowert
Borax

This printing Instruction is for checking layout, typesetting, dimensions and board specifications. Final responsibility for checking of the above rests with you our customer.
NB! DOUBLE CHECK ALL SPELLING!

A09D



M
130m m

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Job No:

Operator:

Unique product code:
WPC112677 / CRTN017